

**Organisationshandbuch  
Arbeits-/Verfahrensweisung**

**AA-QD01-003**

Revision 04 10.01.08

**Annahmebedingungs-codes / Englisch für SAIA-Burgess Dresden**

Only the codes of acceptance conditions, which are mentioned as follows and which are available in the system, are allowed to be applied in BDk productions and mutations:

**1. General codes of acceptance conditions**

**Code of acceptance condition 0051**

Acceptance conditions :

1. Fulfilment of sampling test :
  - Attribute testing :  
According to DIN ISO 2859  
Number of acceptance c=0

**Code of acceptance condition 0052**

Acceptance conditions :

1. Fulfilment of sampling test :
  - Attribute testing :  
According to DIN ISO 2859  
AQL-value by agreement

Annotation: AQL-value has to be defined for Acceptance condition  
C>0 is permitted

**Code of acceptance condition 0053**

Acceptance conditions :

1. Fulfilment of sampling test :
  - Attribute testing :  
According to DIN ISO 2859  
Number of acceptance c=0
  - Variable testing:  
if requested – Cpk-value (according to the drawing)
2. A measurement record about the following characteristics has to be attached to the delivery :

Stelle	Datum	Name	Unterschrift
Erstellt:			
Geprüft:			
Freigegeben:			

#### **Code of acceptance condition 0054**

Acceptance conditions :

1. Fulfilment of sampling test :
  - Attribute testing :  
According to DIN ISO 2859  
Number of acceptance c=0
  - Variable testing :  
if requested - Cpk-value (according to the drawing)
2. A producer certificate concerning the fulfilment of the following characteristics has to be attached to the delivery (the belonging measurement records have to be submitted as well, on request by SAIA Burgess GmbH Dresden) :

#### **Code of acceptance condition 0055**

Acceptance conditions :

With specific test report according to EN 10204-2.3

#### **Code of acceptance condition 0056**

Acceptance conditions :

1. Fulfilment of sampling test :
  - Attribute testing :  
According to DIN ISO 2859  
Number of acceptance c=0
  - Variable testing:  
if requested -  $C_{pk} \geq 1,33$
2. A measurement record about the following characteristics has to be attached to the delivery :

#### **Code of acceptance condition 0057**

Acceptance conditions :

1. Fulfilment of sampling test :
  - Attribute testing :  
According to DIN ISO 2859  
Number of acceptance c=0
  - Variable testing :  
if requested -  $C_{pk} \geq 1,67$
2. A measurement record about the following characteristics has to be attached to the delivery :

### **Code of acceptance condition 0058**

Acceptance conditions :

1. Fulfilment of sampling test :
  - Attribute testing :  
According to DIN ISO 2859  
Number of acceptance c=0
  - Variable testing :  
if requested -  $C_{pk} \geq 1,67$
2. A producer certificate concerning the fulfilment of the following characteristics has to be attached to the delivery (the respective measurement records have to be submitted as well, on request by SAIA Burgess GmbH Dresden) :

### **Code of acceptance condition 0059**

Acceptance conditions :

1. Fulfilment of sampling test :
  - Attribute testing :  
According to DIN ISO 2859  
Number of acceptance c=0
  - Variable testing :  
if requested -  $C_{pk} \geq 1,33$
2. A producer certificate concerning the fulfilment of the following characteristics has to be attached to the delivery (the respective measurement records have to be submitted as well, on request by SAIA Burgess GmbH Dresden) :

## **2. Code of acceptance condition for plastic parts**

### **Code of acceptance condition 0060**

Acceptance conditions :

1. Parts have to be completely moulded and free from cavities and burrs, may be with burrs according the drawing respectively.
2. Fulfilment of sampling test :
  - Attribute testing :  
According to DIN ISO 2859  
Number of acceptance c=0
  - Variable testing :  
if requested -  $C_{pk} \geq 1,33$
3. A measurement record about the following characteristics has to be attached to the delivery :

### **Code of acceptance condition 0061**

Acceptance conditions :

1. Parts have to be completely moulded and free from cavities and burrs, may be with burrs according the drawing respectively.
2. Fulfilment of sampling test :
  - Attribute testing :  
According to DIN ISO 2859  
Number of acceptance  $c=0$
  - Variable testing :  
if requested -  $Cpk \geq 1,33$
3. A producer certificate concerning the fulfilment of the following characteristics has to be attached to the delivery (the respective measurement records have to be submitted as well, on request by SAIA Burgess GmbH Dresden) :

### **Code of acceptance condition 0062**

Acceptance conditions:

1. Parts have to be completely moulded and free from cavities and burrs, may be with burrs according the drawing respectively.
2. Fulfilment of sampling test :
  - Attribute testing :  
According to DIN ISO 2859  
Number of acceptance  $c=0$
  - Variable testing :  
if requested -  $Cpk \geq 1,67$
3. A producer certificate concerning the fulfilment of the following characteristics has to be attached to the delivery (the respective measurement records have to be submitted as well, on request by SAIA Burgess GmbH Dresden) :

### **Code of acceptance condition 0063**

Acceptance conditions:

1. Parts have to be completely moulded and free from cavities and burrs, may be with burrs according the drawing respectively.
2. Fulfilment of sampling test :
  - Attribute testing :  
According to DIN ISO 2859  
Number of acceptance  $c=0$
  - Variable testing :  
if requested -  $Cpk \geq 1,67$
3. A measurement record about the following characteristics has to be attached to the delivery :

### **Code of acceptance condition 0064**

Acceptance conditions:

1. Parts have to be completely moulded and free from cavities and burrs, may be with burrs according the drawing respectively.
2. Fulfilment of sampling test :
  - Attribute testing :  
According to DIN ISO 2859  
Number of acceptance c=0
  - Variable testing :  
if requested – Cpk-value (according to the drawing)
3. A measurement record about the following characteristics has to be attached to the delivery :

### **Code of acceptance condition 0065**

Acceptance conditions:

1. Parts have to be completely moulded and free from cavities and burrs, may be with burrs according the drawing respectively.
2. Fulfilment of sampling test :
  - Attribute testing :  
According to DIN ISO 2859  
Number of acceptance c=0
  - Variable testing :  
if requested – Cpk-value (according to the drawing)
3. A producer certificate concerning the fulfilment of the following characteristics has to be attached to the delivery (the respective measurement records have to be submitted as well, on request by SAIA Burgess GmbH Dresden) :

## **3. Special codes of acceptance condition**

### **Code of acceptance condition 0080 (100% - testing)**

Acceptance conditions :

1. There has to be a 100% testing of the parts according to the following characteristics. The conditions of acceptance: no defective parts.
2. A producer certificate concerning the fulfilment of the following characteristics has to be attached to the delivery (the respective measurement records have to be submitted as well, on request by SAIA Burgess GmbH Dresden) :